

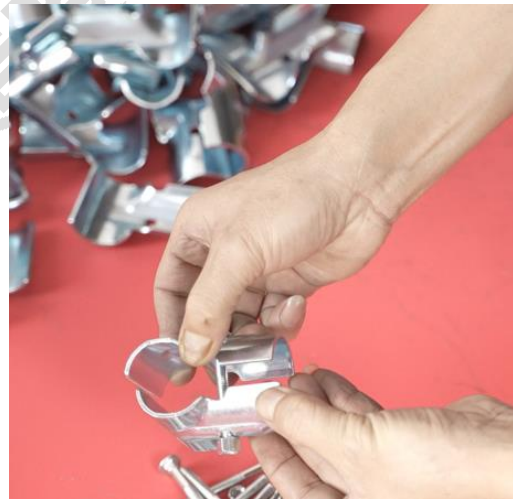
# 伟焕机械安装步骤演示

## 伟焕机械 6F 大线架安装演示



拆箱 分类

open creel box, check the parts



包箍螺丝扣好  
set up hoop

# 伟焕机械安装步骤演示



找出四根有小头的，再找出有四根一样长的，套进小头  
find the pipe with small head(4pcs), 4pipes with same length, to join two pipe together(small head into same size pipe)

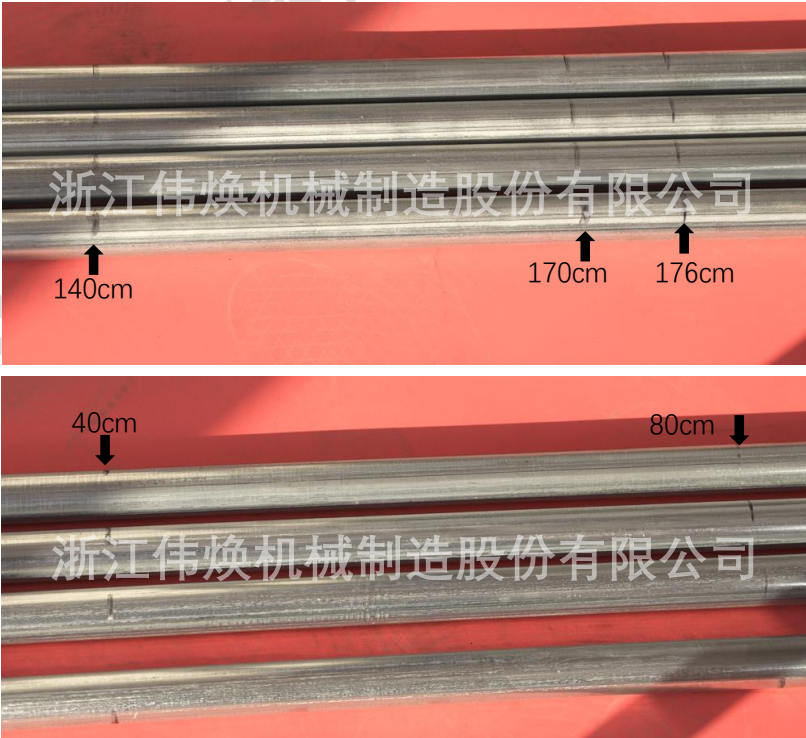


在 40cm、80cm、140cm、170cm 和 176cm 处做上标记  
mark on length 40cm、80cm、140、170cm、176cm

# 伟焕机械安装步骤演示



底部并齐，四根钢管做同样标记，另四根同样操作  
make the bottom side same line, the same marked length for 4 pipes, same length size marks



Effect display

# 伟焕机械安装步骤演示



找出两根带保护皮圈的钢管，拿出两根有小头的钢管，小头朝上，中间的距离是最短钢管的距离，套入包箍并拧紧 另一边同样操作

find out two pipe with leather cover, take out two pipes with small head, upper side with small head, the distance between them is same as size of smallest pipe, put on the hook and fast it, the same as other side

# 伟焕机械安装步骤演示



找出 5 根钢管长度一样的，拿出其中两根，用包箍连接在 40cm 标记处  
find out 5 pipes with same size, take out 2 of them, put the hoop in position of 40cm marks

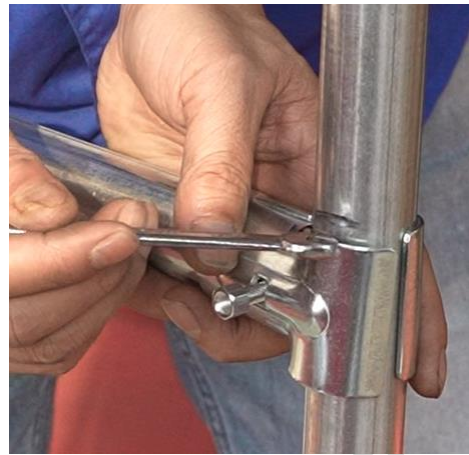


Effect display



拿出没有洞口的台板套入  
put on the table without hole

# 伟焕机械安装步骤演示



四根短管拿出两根，固定在 80cm 标记处

take out 2 short pipes, put them on position of 80cm marks



套入有孔的台板

put on the table with holes



拿出画线的四根钢管，套入小头

take out fours pipes which we marked, to join them with small head pipes

# 伟焕机械安装步骤演示



两根一样长的钢管，直立连接在最顶端

take out two pipes with same size, put them on the top side

# 伟焕机械安装步骤演示



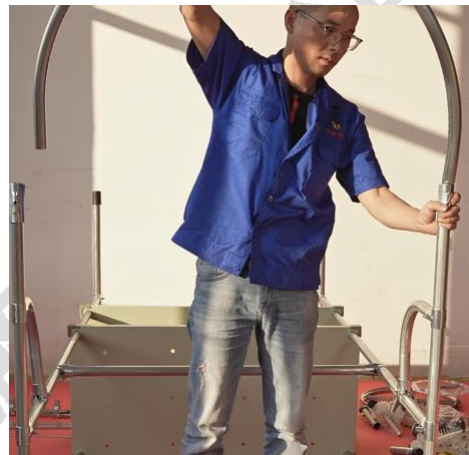
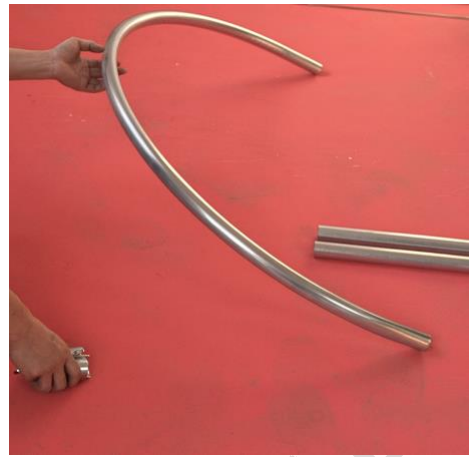
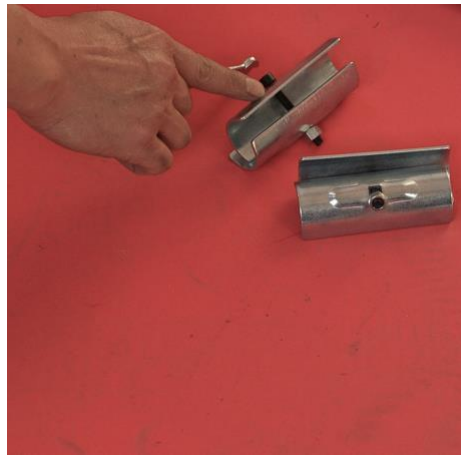
拿出两根弯管，在直角处连接固定，  
take out two curved pipes, to fast them on the right angle position



拿出一根钢管，连接到 170cm 标记处  
take out a pipe, join it in position 170cm marks



# 伟焕机械安装步骤演示



拿出直包箍和大圆弯钢管，连接在最顶端  
take out straight hoop and circle pipe, connect them on top side



拿出一根钢管连接在直包箍下方，另一根钢管连接在下方钢管 176cm 标记处  
connect a pipe under the position of straight hoop, connect another pipe on the position of 176cm marks

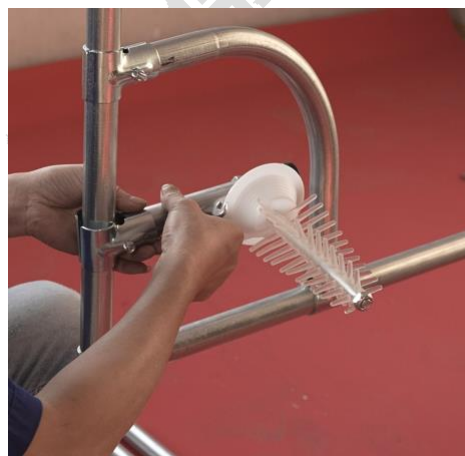
# 伟焕机械安装步骤演示



Effect display

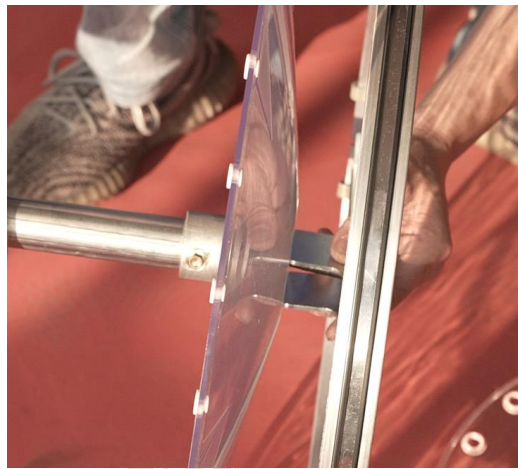
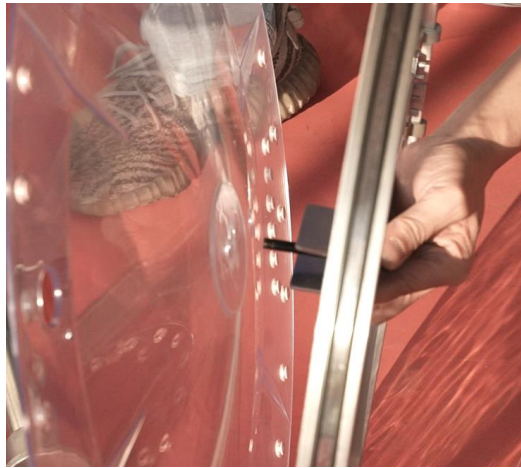


找出七个狼牙棒  
take out 7pcs of yarn holder



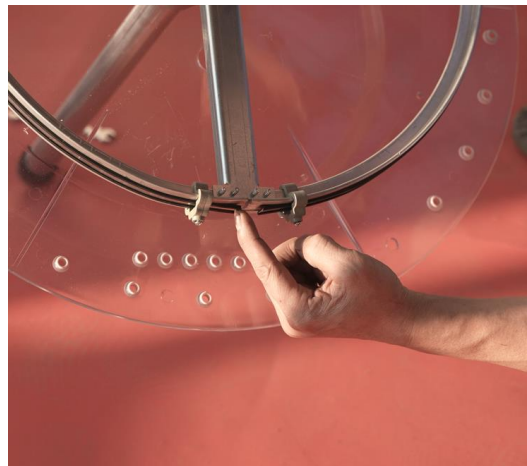
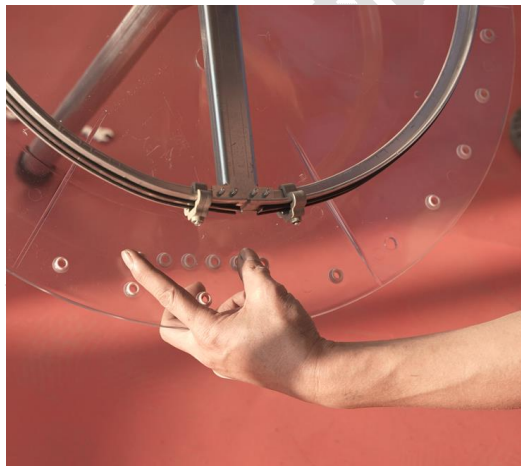
安装在圆弧的右边  
to join them on the right side of circle pipe

# 伟焕机械安装步骤演示



找出两个塑料圆盘和断纱报警圆盘，按视频操作安装

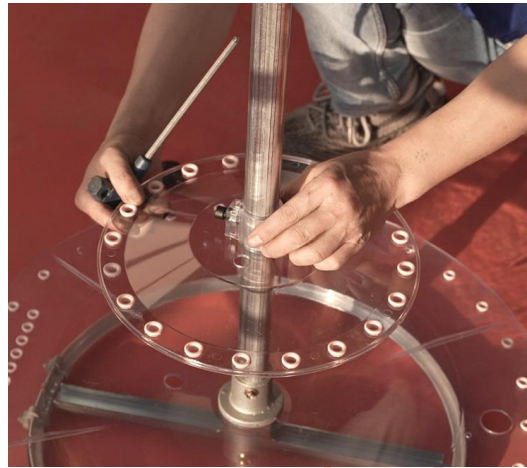
take out plastic plate and the ring holder for sensor, set up the plastic plate and ring holder



注意圆盘连接处和密集洞口处对齐

special attention that the connection of ring holder should match the line of plastic plate with holes

# 伟焕机械安装步骤演示



拧下保护套，安装小圆盘

take off the leather cover, put the small plastic plate into the parts



找出双连包箍

take out duplex hoop



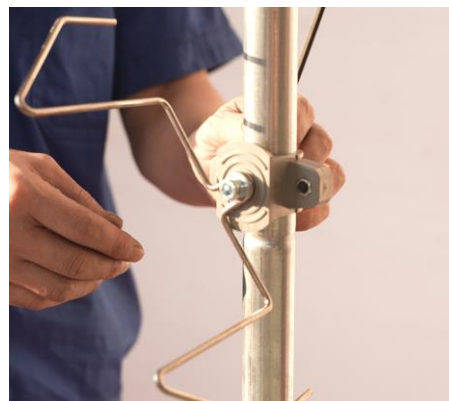
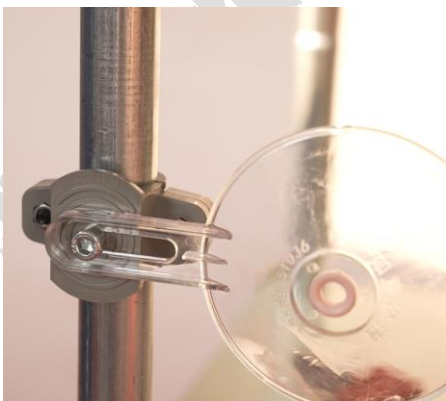
在横钢管中间连接圆盘

connect the plastic plate parts in the middle of horizon hoop

# 伟焕机械安装步骤演示



Effect display



找出两个橡筋过线装置，安装在线架左侧，圆罩在前，铁丝在后  
find out two feeding devices of elastic, connect them on left side of creel, plastic one in front and metal in rear

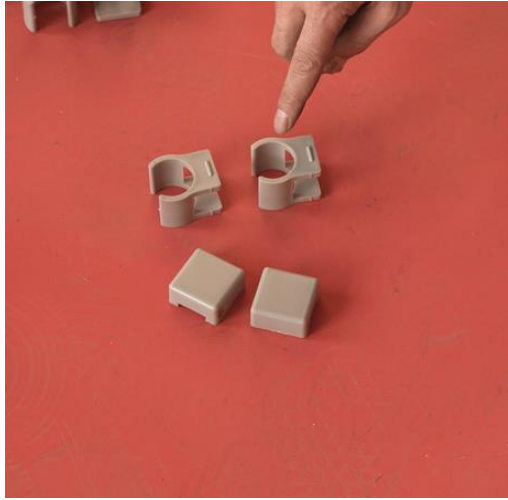
# 伟焕机械安装步骤演示



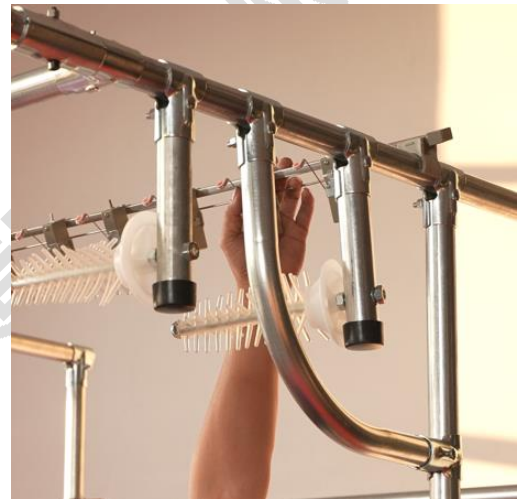
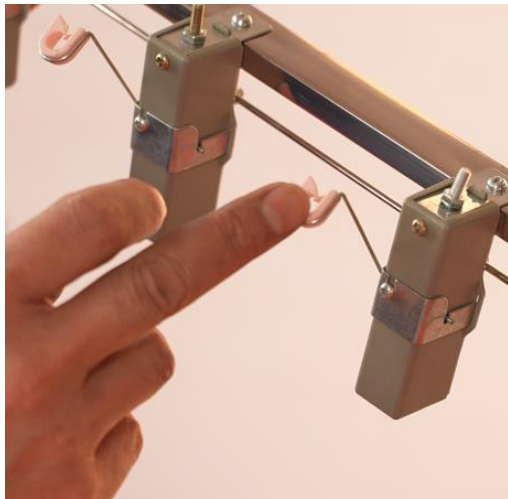
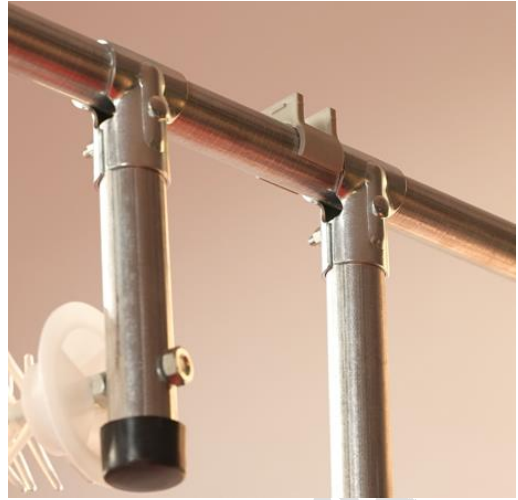
两根短管装在 140cm 标记下方

two short pipes connect to position under 140cm marks

# 伟焕机械安装步骤演示



找出塑料紧固件  
find out the plastic fixing part



把紧纱报警器安装在线架最上端,  
upper sensor group on the top of creel,

# 伟焕机械安装步骤演示



找出小圆管用塑料紧固件安装在直角连接处  
take out small pipe and fast it with plastic snap on right angle side



# 伟焕机械安装步骤演示

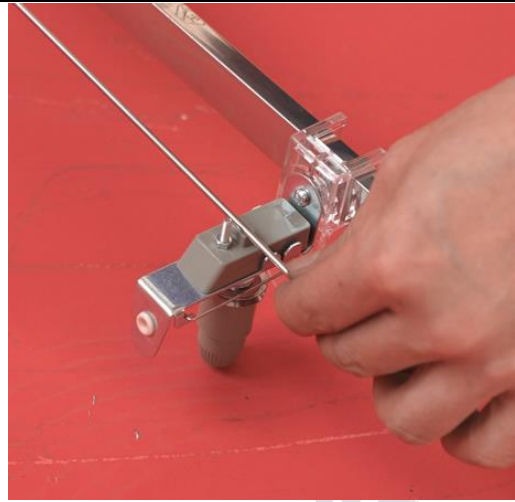


找出三根扁铁和断纱器  
take out 3 flat pipe and the sensors

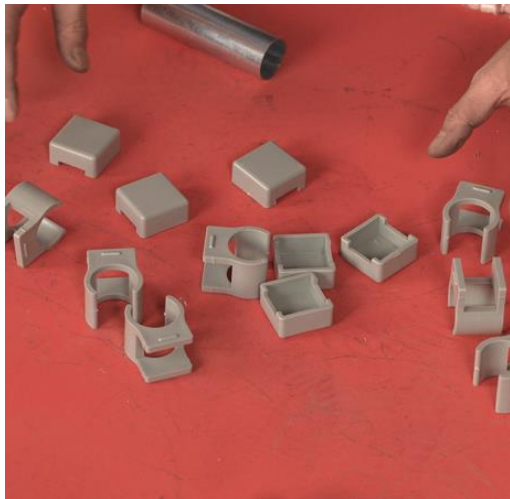


每个扁铁分等分装四个断纱器  
put the sensor to flat pipe, 4 sensors for each

# 伟焕机械安装步骤演示



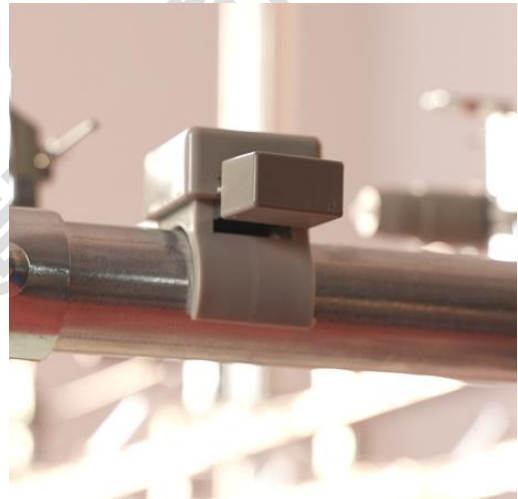
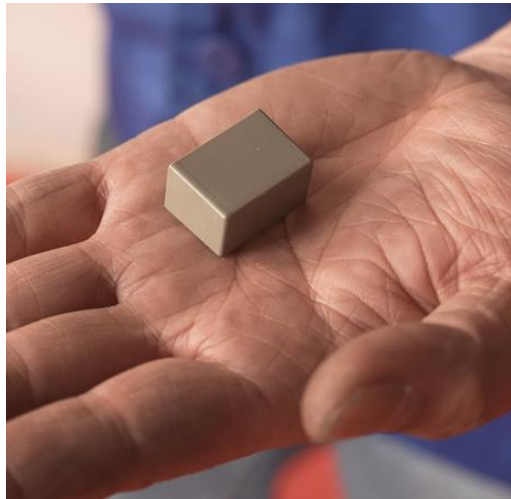
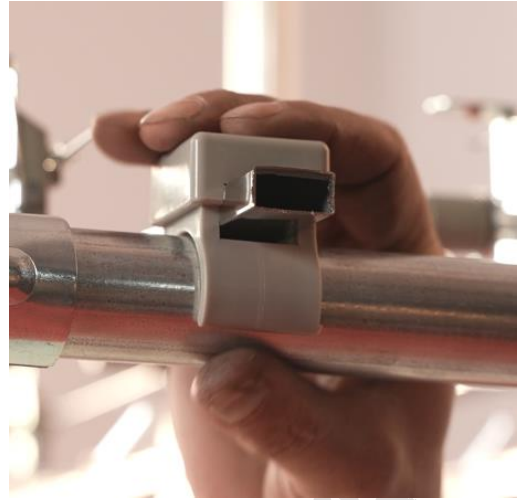
背部用细铁丝连接 用于报警  
connection the sensor with metal wire



用紧固件固定安装  
Fix the snap parts to cre

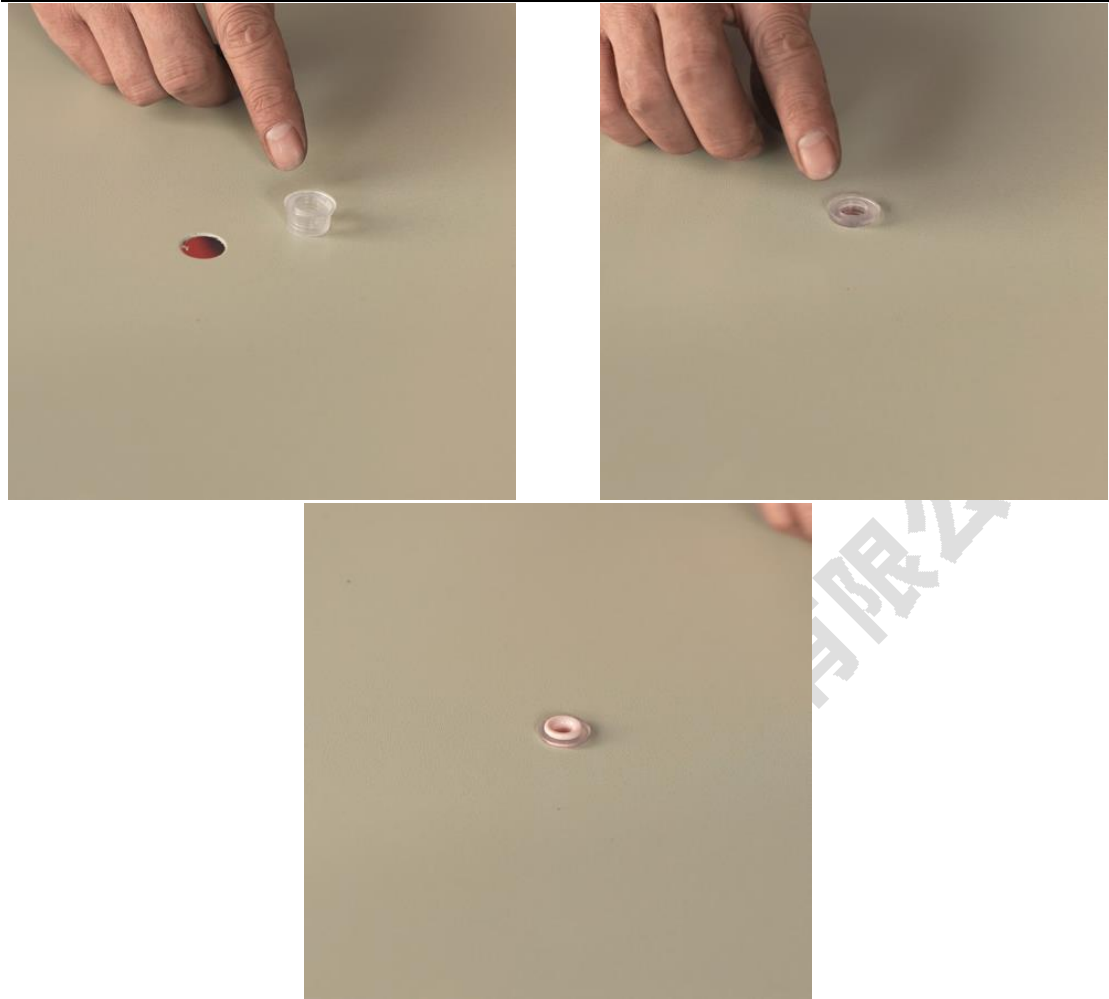


# 伟焕机械安装步骤演示



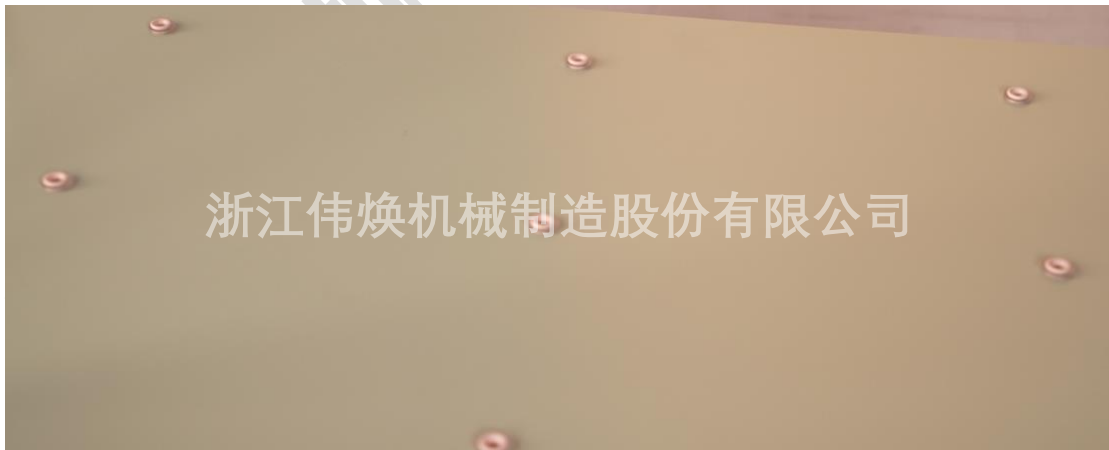
扁管两端套上保护套  
put on the protect cover to flat pipe

# 伟焕机械安装步骤演示



软塑料的先装入圆孔，再接入瓷珠

first put on the soft plastic one, then put on the thread bead



Effect display

# 伟焕机械安装步骤演示



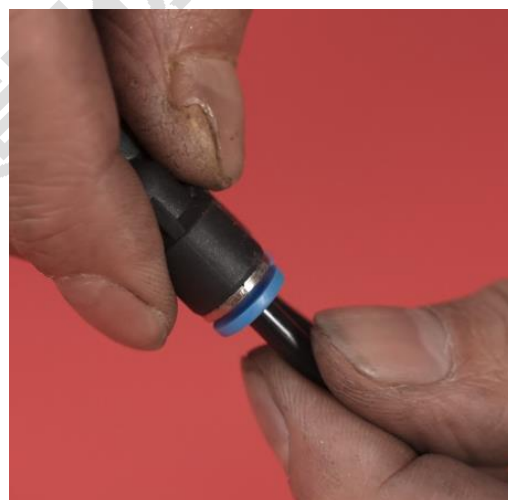
跳头安装

set up the picker

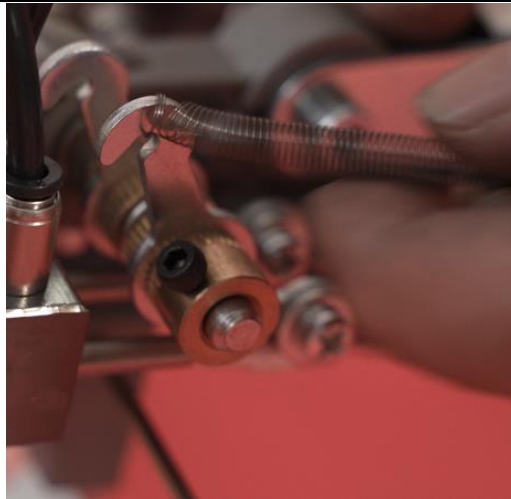


直接拧入气缸，连接气管插入三通

put on the air cylinde, put the air pipe into Y join



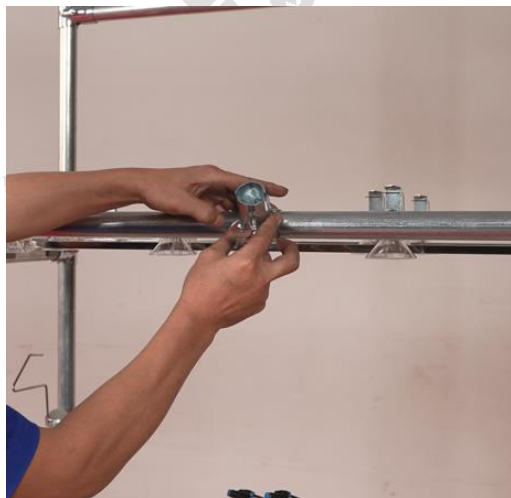
# 伟焕机械安装步骤演示



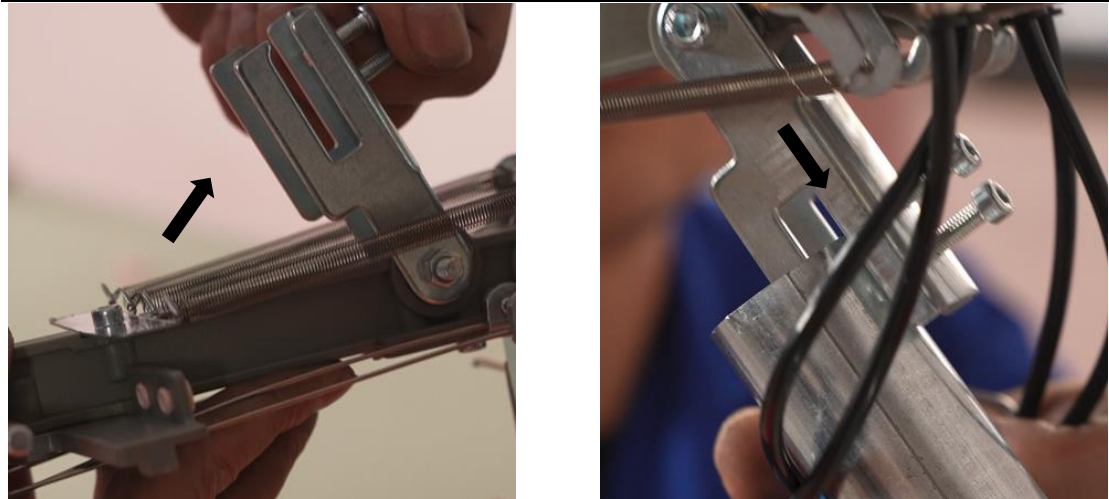
挂上弹簧  
connect the spring



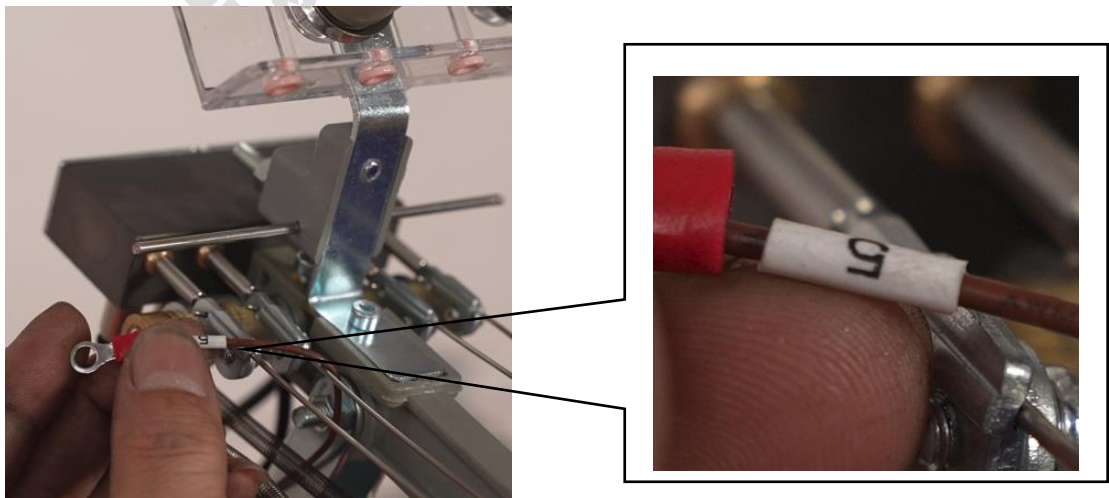
Effect display



# 伟焕机械安装步骤演示

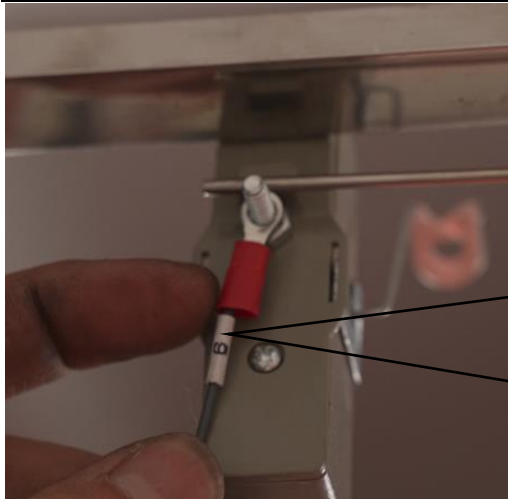


安装在 140cm 标记处横杆中间  
join the picker to horizon pipe with position 140cm marks

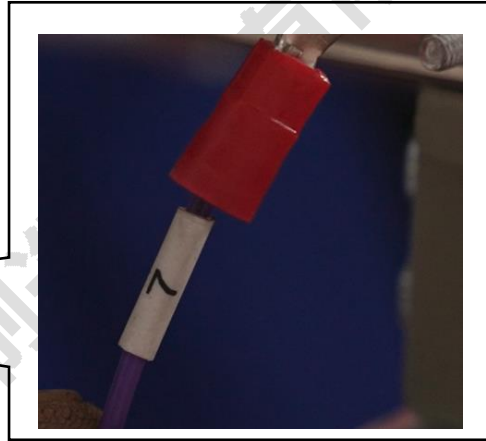
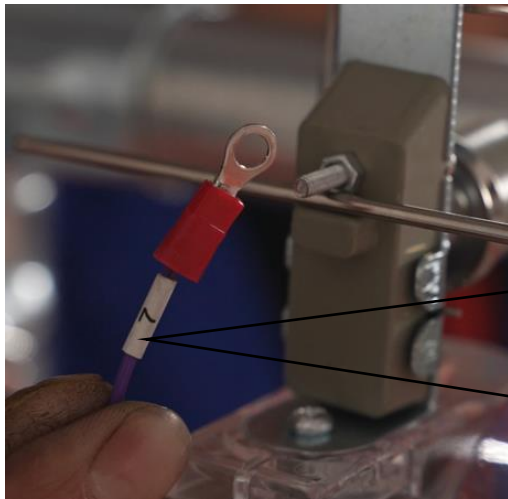


将 5 号报警线连接跳头报警杆  
warning cable #5 connect to picker

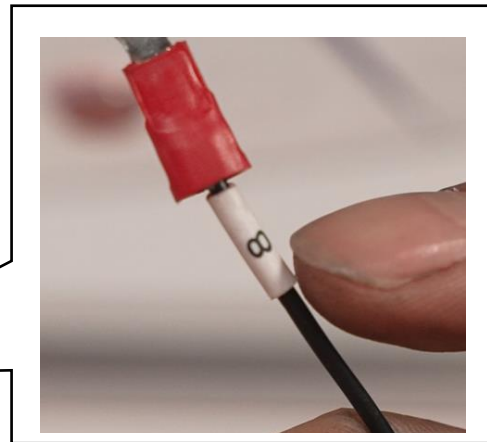
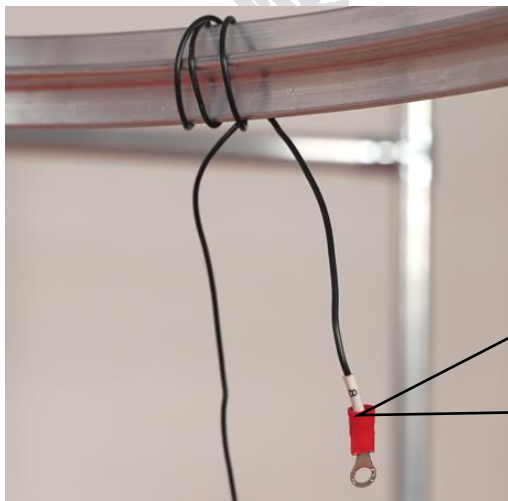
# 伟焕机械安装步骤演示



将 6 号报警线连接紧纱报警架  
warning cable #6 connect to upper sensors



将 7 号报警线连接断纱报警架  
warning cable #7 connect to small metal wire with sensor



将 8 号报警线连接上断纱圆圈报警架  
warning cable #8 connect to sensor on ring holder

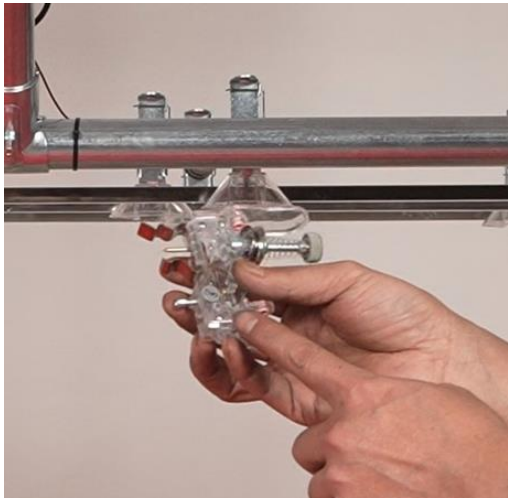


# 伟焕机械安装步骤演示



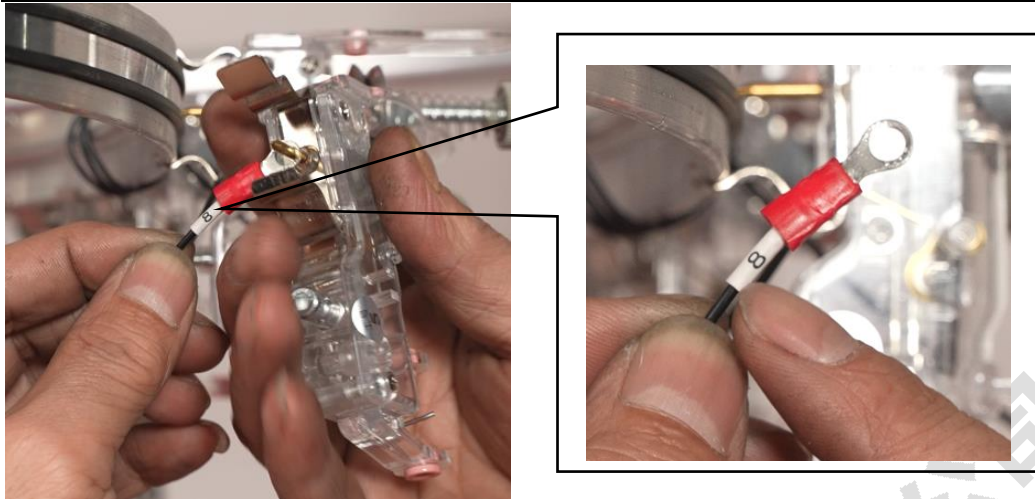
浙江伟焕机械制造股份有限公司

报警线连接完毕后用扎带在右侧钢管进行固定  
fast the cable on right side of creel with ligature



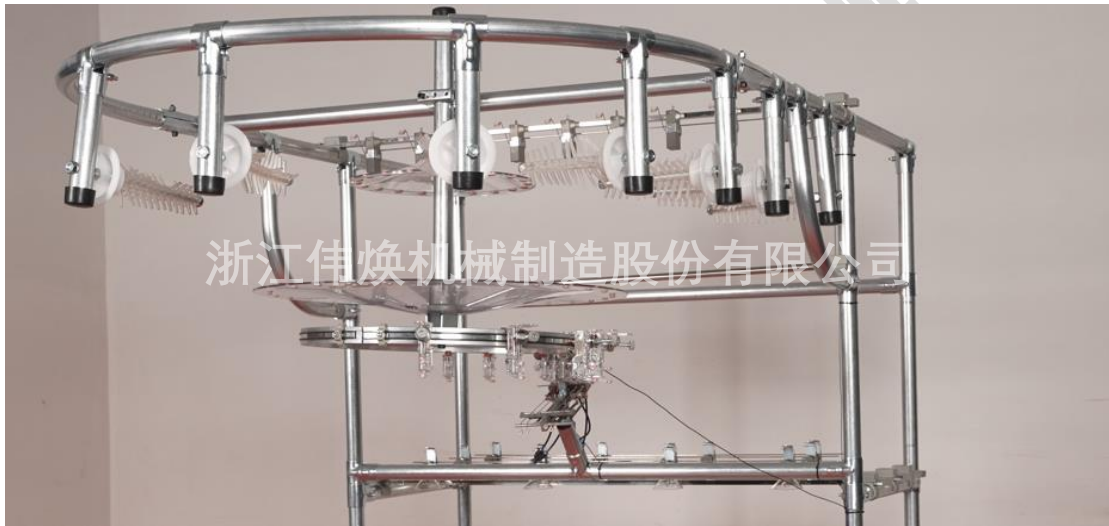
断纱报警器铜针对准皮圈内接触贴片，卡入圆圈  
the copper core of sensor must match to the metal of ring holder

# 伟焕机械安装步骤演示



其中一个报警器铜针套入 8 号报警线

put the connection of warning cable#8 with one sensor and join to ring holder



Effect display